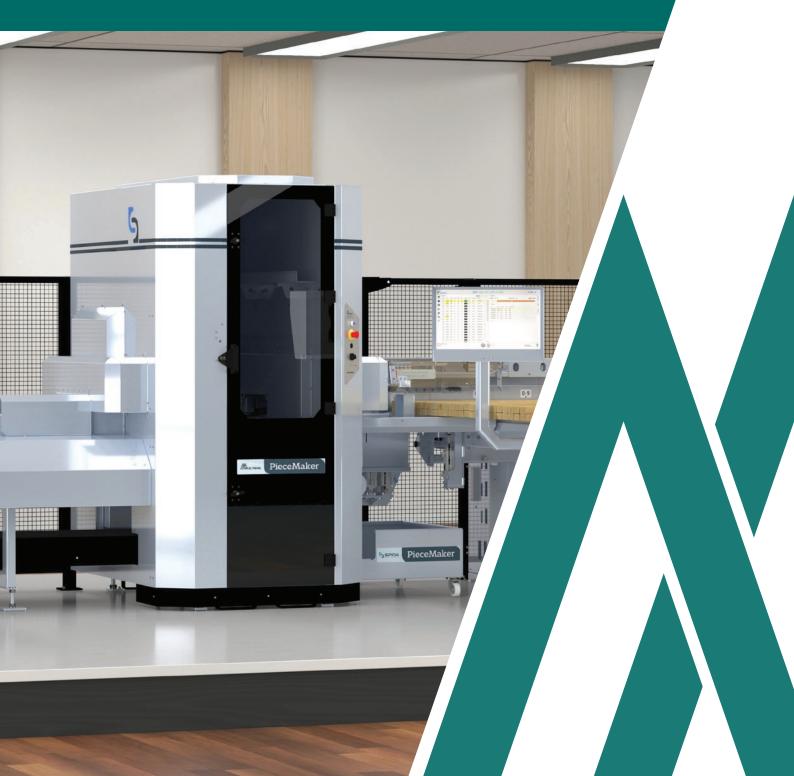


Cutting & Measuring





World Class Machinery

Multinail is a world leading operation with over four decades of proven performance in the design and manufacture of precision quality machinery and systems for frame and truss manufacturing throughout Australia, New Zealand and USA.

From the very beginning, Multinail has been on a future focused trajectory building a progressive organisation with a visionary focus of being the only company to provide the timber prefabrication industry with an entire solution of Australian made machinery, software, engineering and structural building products.

We are in a fast moving global industry and Multinail is determined to keep pace with its worldwide rivals acquiring two specialist machinery companies in USA and New Zealand. Although these subsidiary companies operate under the Spida brand, they are an integral part of the Multinail group with constant involvement in the advancement of robotic automation and machinery design at Multinail in Australia.

This international combination of engineering and software expertise provides Australian fabricators with the most innovative and technically advanced machinery for every aspect of frame, roof and floor truss manufacture.



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At Multinail our focus is on partnering together to help your business grow by working alongside you and your people to increase productivity without adding to your workforce. ??

Automated Saws





PieceMaker

USED FOR

The PieceMaker is an automated Linear Saw that will cut, print and handle the timber you need for your truss, wall and floor manufacturing requirements. It can cut your standard and custom mitres, birdsmouths, raking plates and studs, low angles, long cuts, large timber sections and all your normal standard cutting. It's the manufacturing centre that every truss plant needs.

FEATURES

- Supports all data downloads from all the major software suppliers
- File formats (or supplier files) including but not limited to: MWF, SSF, TRS v2 and v3
- Operational software simple to use and train
- Easy to calibrate
- Dust extraction
- Waste conveyed under outfeed
- Ink jet timber printer
- Spares kit
- Full optimisation with the ability to look ahead panel by panel or job by job
- Optimisation enables waste to be processed into standard members

OPTIONS

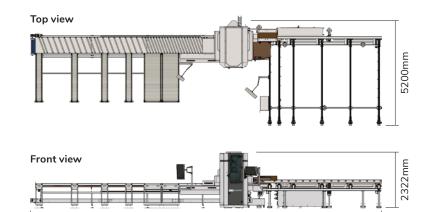
- Left or right hand feed
- Full perimeter safety fence (rear)
- Waste can be conveyed to front, rear, or side



206A900

SPECIFICATIONS

Overall length, width, height	16322mm x 5200mm x 2322mm
Min/Max timber dimension	70mm x 35mm/400mm x 90mm
Min/Max feed lengths	1mm/6000mm
Min/Max cut lengths	1mm/6000mm
Working height	1020mm
Machine mass	6400kg
Blade (dia, bore, teeth)	450mm dia, 30 bore, 66 teeth
Blade motor	5kW
Cutting envelope	400mm x 90mm
Min radial angle cut	2°
Min mitre angle cut	15°
Electrical requirement	415V, 63amp, 3 phase neutral & earth
Air requirement	300L/min - 500L/min @ 7 bar







PieceGiver

USED FOR

Optimise your cutting operations; increase machine runtime and reduce repetitive injury by introducing the PieceGiver to your workflow. Load the timber trolleys and let the system do the rest.

FEATURES

- Fast, accurate timber delivery
- Customisable bunker quantity
 depending on your stock requirements
- High volume timbers loaded in sequence closest to the PieceMaker
- Features a low timber warning system
- Camber is checked on infeed deck and if required flipped
- Picks a variety of timber and sizes up to 300x45 LVL
- Safety light curtain and fenced to protect operator
- Retrofittable to any PieceMaker saw

OPTIONS

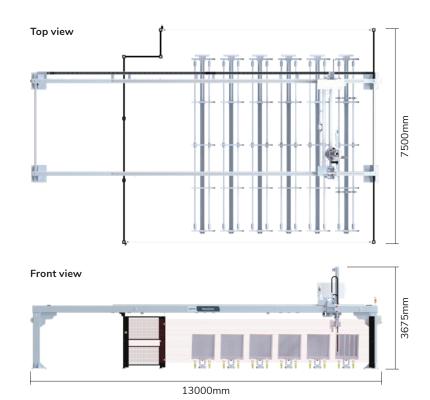
- Left or right hand feed
- Near or far side timber trolley ejection



231A900

SPECIFICATIONS

13000mm x 7500mm x 3675mm
70mm x 35mm/300mm x 45mm
2000mm/6000mm
7150kg
415V, 32amp, 3 phase neutral & earth
500L/min avg - 1600L/min peak@6.9 bar





Apollo Saw

USED FOR

The Automated Apollo Saw is a radial arm saw designed to accurately cut any angle between $9^{\circ} - 171^{\circ}$ on timber components. An extremely versatile saw for large and small plants and for frame and truss components.

FEATURES

- 24" industrial flat touch screen
- Custom designed software
- Stroke limiter (automated)
- Perspex barrier guard
- Braked saw motor
- Dual channel E-stop
- Laser guide
- 100mm dust connection point

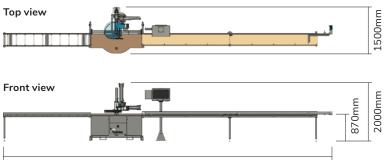
OPTIONS

- Clamping table
- Plate-Marker
- Dropsaw Table
- Left or right hand configuration
- Mitre pins
- Extended outfeed tables
- Dust collector
- Safe grip

SPECIFICATIONS

Overall length, width, height	11250mm x 1500mm x 2000mm
Min/Max feed lengths	0mm/6000mm
Min/Max cut lengths	0mm/6000mm
Working height	870mm
Machine mass	900kg
Operational db	90dB
Blade (dia, bore, teeth)	450mm dia, 35 bore, 72 teeth
Blade motor	5.5kW
Cutting envelope	400 x 150mm
Min radial angle cut	9°
Electrical requirement	400-460V, 16amp, 3 phase + neutral
Dust extraction	42000L/min

9803000



11250mm

Sprint Zero

USED FOR

The Sprint Zero is a great starter machine for the frame cutter looking for accurate and professional wall frames with automated measuring and marking of timber components.

Supply your own saw or purchase one with Sprint Zero, the choice is yours.

FEATURES

- Customer to supply drop saw
- Drop saw base height max. 150mm
- 6m infeed table
- 3m outfeed table
- Inkjet printer
- 24" industrial flat touch screen

OPTIONS

- Drop saw
- Left or right hand configurations
- Dual Dropsaw Tables (for double saw)



0705 DCUM 1214

42000L/min

SPECIFICATIONS

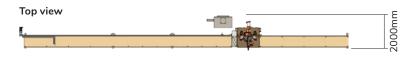
Dust extraction

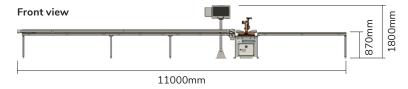
5 SPIDA

5

SFECIFICATIONS	0705-RSIJM-1214
Overall length, width, height	11000mm x 2000mm x 1800mm
Min/Max feed lengths	0mm/6000mm
Min/Max cut lengths	0mm/6000mm
Working height	870mm
SWL	180kg
Machine mass	1100kg
Operational db	90dB
Electrical requirement	240V, 10amp, 1 phase

Sprint Zero







Sprint S600

USED FOR

The Sprint S600 is designed to provide an automated and accurate method of measuring, square cutting and marking timber components.

Great for optimising all square cut frame components, simplifying all your panel production.

FEATURES

- Two hand control for maximum operator safety
- Central console for operator controls
- Lift up guard with clamps locks out blade lift when up
- Easy access blade cavity for blade changes
- Braked saw motor
- 24" industrial flat touch screen

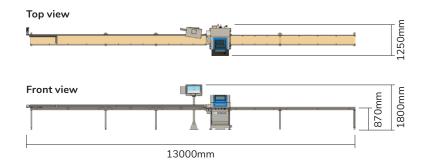
OPTIONS

- Additional blades
- Left and right hand configurations
- Dust collector
- Spares kit

SPECIFICATIONS

3407-RSIJM-1214	
-----------------	--

Overall length, width, height	13000mm x 1250mm x 1800mm
Min/Max timber dimension	6000mm
Working height	870mm
Machine mass	875kg
Operational db	90dB
Blade (dia, bore, teeth)	600mm dia, 35 bore, 100 teeth
Blade motor	5.5kW
Cutting envelope	400 x 150mm
Electrical requirement	400-460V, 16amp, 3 phase + neutral
Air requirement	20L/min @ 7 bar
Dust extraction	42000L/min





Sprint M600

USED FOR

The Sprint M600 is designed to provide an automated and accurate method of measuring, cutting and marking timber components.

Great for optimising all frame components from one machine. Optimise your timber to ensure timber waste is a thing of the past.

FEATURES

- Two hand control for maximum operator safety
- Central console for operator controls
- Lift up guard with clamps locks out blade lift when up
- Easy access blade cavity for blade changes
- Braked saw motor
- 24" industrial flat touch screen

OPTIONS

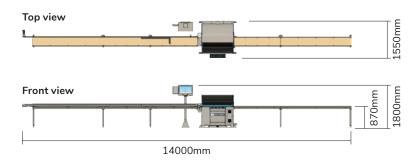
- Additional blades
- Left and right hand configurations
- Dust collector
- Spares kit



5502-RSIJM-1214

SPECIFICATIONS

Overall length, width, height	14000mm x 1550mm x 1800mm
Min/Max timber dimension	400mm x 150mm
Min/Max feed lengths	0mm/6000mm
Min/Max cut lengths	0mm/6000mm
Working height	870mm
Machine mass	2000kg
Operational db	100dB
Blade (dia, bore, teeth)	600mm dia, 35 bore, 100 teeth
Blade motor	5.5kW
Cutting envelope	400 x 150mm
Min/Max radial angle cut	-20%+20°
Electrical requirement	400-460V, 16amp, 3 phase + neutral
Air requirement	20L/min @ 7 bar
Dust Extraction	42000L/min





Trencher S450

USED FOR

Trenching and docking machine for your square cut framing requirements. Dock to length and/or trench as required for individual panels or complete framing jobs.

FEATURES

- Full optimisation with the ability to look ahead panel by panel or job by job
- Optimisation enables waste to be processed into standard members.
- Accuracy +/- 0.5mm
- One man operation
- Automatic docking & trenching of plates
- Square cuts raking plates to length and trenches raking stud locations
- 24" industrial flat screen
- Having the trencher blade under the bench means there is always a consistent trench depth that won't vary with timber variations

OPTIONS

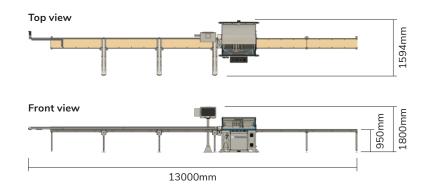
- Left or right hand infeed to suit factory layout
- Printer



4102-RSCOM-1214

SPECIFICATIONS

Overall length, width, height	13000mm x 1594mm x 1800mm
Min/Max feed lengths	0mm/6000mm
Working height	950mm
SWL	180kg
Machine mass	1500kg
Operational db	90dB
Blade (dia, bore, teeth)	450mm dia, 35 bore, 72 teeth
Blade motor	4kw
Cutting envelope	300 x 145mm
Trenching head	280mm dia, 35 bore, 4 cutters, 30-45mm
Trenching motor	4kw
Trenching depth	0-8mm
Electrical requirement	400-460V, 25amp, 3 phase + neutral
Air requirement	50L/min 50L/min @ 8 bar
Dust extraction	42000L/min





Steel Nog Trencher

USED FOR

Automatically drives the wall through and cuts trenches into the frame in preparation for steel nog placement and nailing.

FEATURES

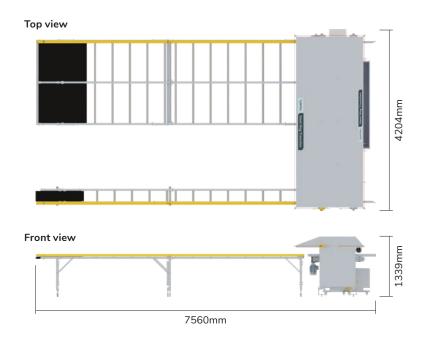
- Fits into most conveyor lines with minimal modifications
- Waste bin to collect swarf
- Two 37mm wide and 10mm deep trenches

OPTIONS

• Can suit left or right-handed moveable carriage framing machines



SPECIFICATIONS	219A900
Overall length, width, height	7560mm x 4204mm x 1339mm
Min/Max frame height	2000mm/3600mm
Min/Max timber dimension	70mm/90mm width
Working height	883mm
Machine mass	1220kg
Trenching heads	2
Trenching head (dia, bore, cutter width)	250mm dia, 30 bore, 36mm wide
Blade motor	3kW
Min/Max trenching depth	12mm
Electrical requirement	415V, 25amp, 3 phase neutral & earth



Our global research and development of leading-edge technologies will ensure Multinail customers have access to the most technically advanced machines in the world.)

Manual Saws





Apollo Saw

USED FOR

The Manual Apollo Saw is a radial arm saw designed to accurately cut any angle between 9° – 171° on timber components. Best for repetitive cuts using a stop system. Simplify the cutting of like members with safety, speed and accuracy in mind.

FEATURES

- Stroke limiter (automated)
- Pneumatic angle brake
- Perspex barrier guard
- Braked saw motor
- 100mm dust connection point

OPTIONS

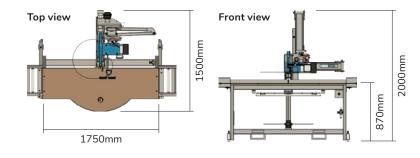
- Clamping table
- Laser Guide
- Dropsaw Table
- Left or right hand configuration
- Dust collector
- Gravity Stop conveyor
- Rapid Stop suite of automated table options
- Safe Grip



8832000

SPECIFICATIONS

Overall length, width, height	1750mm x 1500mm x 2000mm
Working height	870mm
Machine mass	500kg
Operational db	90dB
Blade (dia, bore, teeth)	450mm dia, 35 bore, 72 teeth
Blade motor	5.5kW
Cutting envelope	400 x 150mm
Min radial angle cut	9°
Electrical requirement	400-460V, 16amp, 3 phase
Air requirement	10L/min @ 8 bar
Dust extraction	42000L/min





SnipSaw 600

USED FOR

The SnipSaw 600 is designed to provide a pneumatically operated clamping and cutting cycle, which docks to length and removes the operator's hands from the cutting area.

FEATURES

- Automated and guarded saw; for accurate and safe cutting of timber components
- Components of various lengths can be cut with the saw, depending upon the table configuration chosen
- Two hand cutting operation

OPTIONS

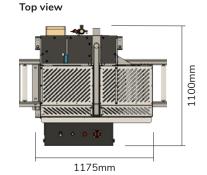
- Table configurations available in 3m, 6m, 9m, and 12m lengths.
- Customisable lengths are also available upon request
- Saw can be paired with any available type of table as required, automated or manual
- Left or right hand configuration
- Rapid Stop suite of automated table options

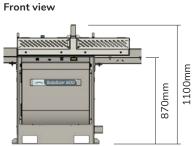


3407000

SPECIFICATIONS

Overall length, width, height	1175mm x 1100mm x 1100mm
Working height	870mm
SWL	180kg
Machine mass	320kg
Operational db	90dB
Blade (dia, bore, teeth)	600mm dia, 35 bore, 84 teeth
Blade motor	5.5kW
Cutting envelope	400 x 150mm
Min radial angle cut	0°
Electrical requirement	415V, 32amp, 3 phase neutral & earth
Air requirement	10L/min @ 8 bar
Dust extraction	42000L/min







Mitre Saw

USED FOR

The Mitre Saw is designed to perform a double mitre cut on the end of timber components that are angled between $0^{\circ} - 45^{\circ}$.

FEATURES

- Single pass double mitre saw that removes operator from cutting area
- Foot switch operated for maximum flexibility
- Manual angle setting with pneumatic position locking
- 5mm insert plate for quick change to 35mm components
- Vertical and horizontal clamps to hold timber whilst mitre is cut
- Robust linear slide and slew ring mechanical components
- Rear dust removal point
- Two roller stands
- Easy installation

OPTIONS

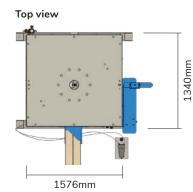
- Additional blades
- Single roller support stands
- Left or right hand configuration

SPECIFICATIONS

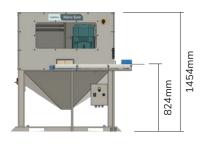
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3702000

Overall length, width, height	1574mm x 1340mm x 1454mm
Working height	824mm
Machine mass	600kg
Operational db	90dB
Saw blade	138mm Dia.
Saw arbor	38mm Dia.
Timber feed	Front
Angle of mitre cut	0°- 45°
Max height of timber to be cut	45mm
Max width of timber to be cut	190mm (or 2 pieces of 95mm)
Electrical requirement	480V, 25amp, 3 phase
Air requirement	6-8 bar







Automated Tables





Rapid Stop Sprint

USED FOR

The Rapid Stop Sprint is designed to provide an automated and accurate method of measuring and marking timber components.

Save time and money with the Rapid Stop suite of machinery, dramatically reducing the time spent measuring lengths and eliminating the wastage associated with incorrect measuring.

FEATURES

- ٠ Ideal for timber processors looking to automate the measuring of lengths and marking of components
- Stop is accurate to within +/- 0.5mm •
- Easy operation of stop with touch screen •
- Automated operation. Simply cut off • the list on screen as generated from the detailing office
- Print component locations window/door, • labels and sizes, plate identifications and more
- Easily fitted to any Spida saw to • automate the measuring function

OPTIONS

- Customisable length options to suit • your plant requirements
- Can be fitted to most saws

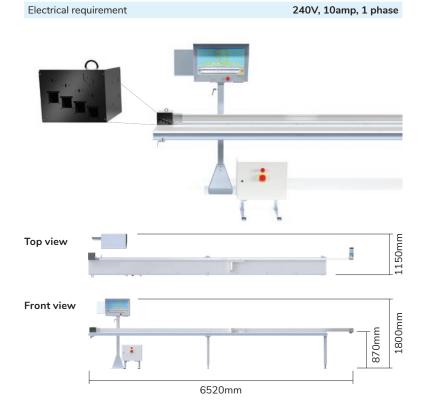


50dB

SPECIFICATIONS

Operational db

SPECIFICATIONS	1213RSIJM06
Overall length, width, height	6520mm x 1150mm x 1800mm
Min/Max feed lengths	0mm/6000mm
Min/Max cut lengths	0mm/6000mm
Working height	870mm
SWL	180kg
Machine mass	250kg





Rapid Stop Plate-Marker

USED FOR

The Rapid Stop Plate-Marker is designed to provide an automated and accurate method of measuring and marking intersecting members in wall frames. Save time and money with the Rapid Stop suite of machinery, dramatically reducing the time spent measuring lengths and eliminating the wastage associated with incorrect measuring.

FEATURES

- Ideal for timber processors looking to automate the measuring of lengths
- Stop is accurate to within +/- 0.5mm
- Easy operation of stop with touch screen
- Automated operation simply cut off the list on screen as generated from the detailing office
- Easily fitted to any Spida saw to automate the measuring function

OPTIONS

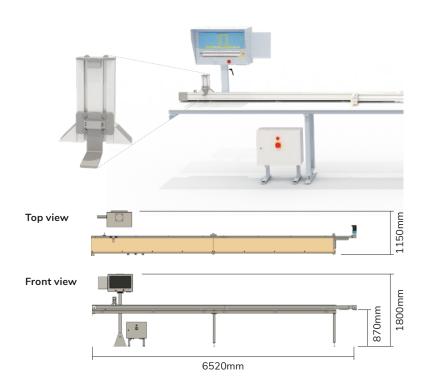
- Customisable length options to suit your plant requirements
- Manual rise and fall marking flap available
- Can be fitted to most saws
- Also available as roller table



1213RSPLM06

SPECIFICATIONS

Overall length, width, height	6520mm x 1150mm x 1800mm
Min/Max feed lengths	0mm/6000mm
Min/Max cut lengths	0mm/6000mm
Working height	870mm
SWL	180kg
Machine mass	250kg
Operational db	50dB
Electrical requirement	240V, 10amp, 1 phase





Rapid Stop Computerised

USED FOR

The Rapid Stop Computerised is designed to provide an automated and accurate method of measuring material. Save time and money with the Rapid Stop suite of machinery, dramatically reducing the time spent measuring lengths and eliminating the wastage associated with incorrect measuring.

FEATURES

- Ideal for timber processors looking to automate the measuring of lengths
- Stop is accurate to within +/- 0.5mm
- Easy operation of stop with touch screen
- Automated operation simply cut off the list on screen as generated from the detailing office
- Easily fitted to any Spida saw to automate the measuring function

OPTIONS

- Customisable length options to suit your plant requirements
- Pneumatic rise and fall marking flap available
- Can be fitted to most saws
- Safety lanyard
- Also available as roller table

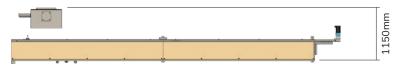


1213RSCOM06

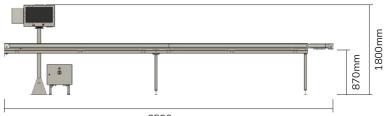
SPECIFICATIONS

Overall length, width, height	6520mm x 1150mm x 1800mm
Min/Max feed lengths	0mm/6000mm
Min/Max cut lengths	0mm/6000mm
Working height	870mm
SWL	180kg
Machine mass	250kg
Operational db	50dB
Electrical requirement	240V, 10amp, 1 phase

Top view



Front view



6520mm



Rapid Stop Simple

USED FOR

The Rapid Stop Simple is designed to provide an automated and accurate method of measuring. Great for measuring timber and other materials including aluminium which require accurate measuring prior to cutting.

FEATURES

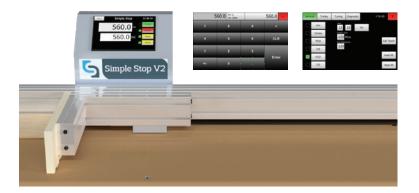
- Simple automation eliminates manual measuring
- Stop sets the position from the saw for the material to be cut or marked
- Accepts text lists of measurements via USB and Bluetooth
- Allows for user input as required

OPTIONS

- Tables available in 3m, 6m, 9m and 12m lengths.
- Customisable lengths also available upon request
- Can pair table with several different saws/nog nailers
- Also available as roller table



SPECIFICATIONS	1213RSSIMPLE06		
Overall length, width, height	6520mm x 757mm x 1200mm		
Fence height	115mm		
Weight (table 3m)	120kg		
Material feed	Left or Right		
Electrical requirement	240V, 10amp, 1 phase		





Front view

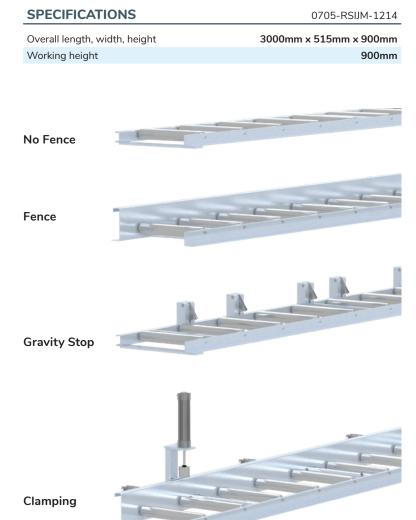


C The Multinail company is made up of highly skilled, passionate people with extensive experience and knowledge of the timber prefabrication industry.**7**

Manual Tables







Roller Tables

USED FOR

The roller table is designed to support and convey timber components and assemblies.

FEATURES

- High capacity steel rollers
- Powder coated steel frame
- Adjustable feet for height setting

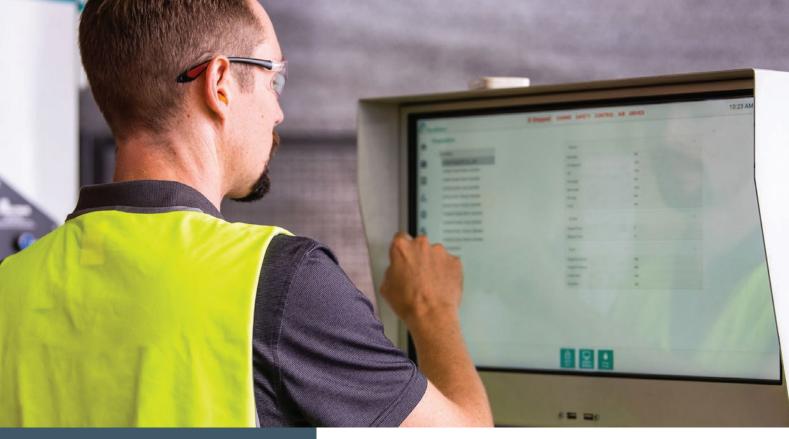
OPTIONS

- Custom lengths and widths available
- Multiple configurations as above
- Optional plastic rollers









FMS Station

USED FOR

The use of a Factory Management System podium, monitor or television system provides employees a paperless display of your current job, cutting solution, pressing point or frame file. Can be used throughout the factory from a small display to large team display. All output files are displayed from your nailplate supplier, fed in real-time to keep projects moving.

FEATURES

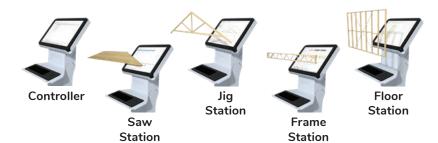
- Easy integration into existing network infrastructure
- Cost effective technology solution for Factory Management System

OPTIONS

- Durable powder coated frames
- Choice of tablet size, 24" industrial touch screen or large screen wall monitor
- Workstation with touch screen or keyboard
- Bluetooth 4.0
- Removable keyboard/document tray
- Top mount hanger
- HDMI extender



SPECIFICATIONS	208A900
Overall length, width, height	369mm x 418mm x 1370mm
Working height	982mm
Machine mass	23kg
Electrical requirement	10amp, 1 phase





Safe Grip

USED FOR

The Safe Grip has been developed as an added safety feature for the Apollo Saw. The Safe Grip will clamp and hold the timber during cutting to allow operators hands to be safely away from the blade in all circumstances.

1 0

FEATURES

- Tied to automation for safety and usability
- Holds small pieces safely during the cutting cycle

OPTIONS

• Manual or automated versions are available depending on the saw version purchased



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SPECIFICATIONS	090200
Overall length, width, height	1000mm x 360mm x 400mm
Machine mass	34kg
Air requirement	1L/min
Clamping force	45Kgf





Dropsaw Table

USED FOR

The Dropsaw Table is designed to hold a drop saw for cutting bevels or compound cuts on the way through to the main saw.

FEATURES

- Custom table to make mitre/ compound • cutting easy
- Attaches between the infeed and the • main saw
- Quality, robust steel constructed table •
- Accommodates most drop saws •
- Adds 1m to infeed bench •

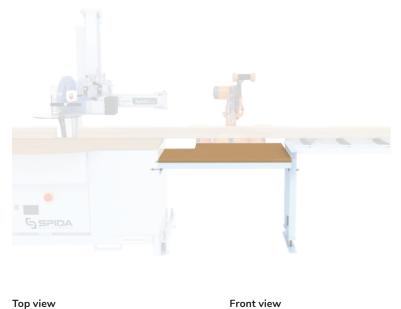


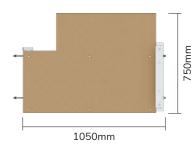


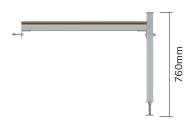
0704300



1050mm x 750mm x 760mm









Mitre Pin Box

USED FOR

The Mitre Pin Box is designed to manipulate components prior to cutting to achieve required mitre angles.

FEATURES

- Compact box to fit onto any table configuration required
- Automated pushers set component at pre-programmed mitre angle
- Adjustable pusher pins allow for various mitre angles to be achieved

OPTIONS

- Available in left or right hand configurations
- Can be paired with a variety of tables/saws as required



0501000

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JEL			Criv

Overall length, width, height	244mm x 204mm x 144mm
Pin adjustment (total extension)	40.8mm
Machine mass	15kg
Electrical requirement	115V, 10amp, 1 phase
Air requirement	6-8 bar

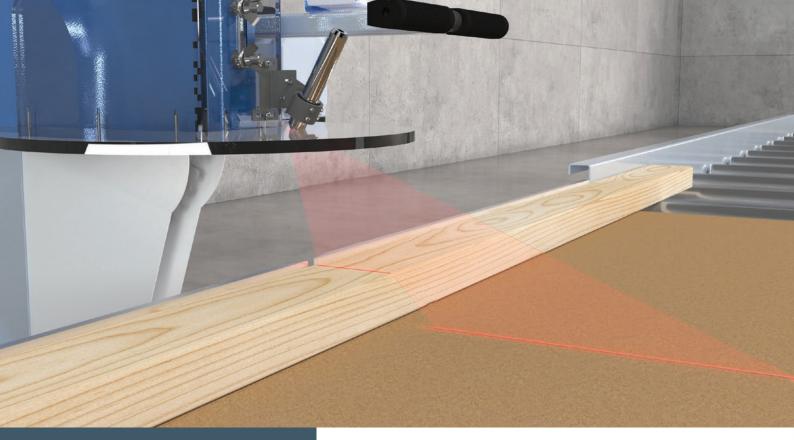


Top view

244mm

Side view





Laser Guide

USED FOR

Shines laser beam on bench to show where the saw blade will cut.

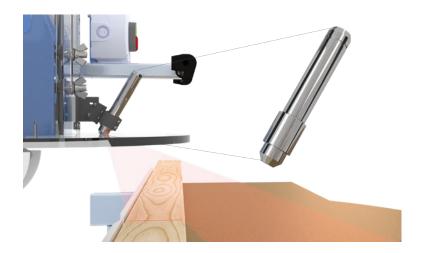
FEATURES

- Provides additional safety and accuracy, operator clearly sees where the cut will be made before pulling the saw through
- Appeals to manufacturers looking to • increase safety and reduce errors
- Can be fitted to the barrier guard of any Spida saw
- On/off switch can be located within • easy reach of hand grip
- Easy installation one bolt to fasten •
- Ideal for advanced, multiple cut • members, a visual display of the angle before it is cut reduces potential errors











Gravity Stops

USED FOR

Provides an accurate easy way to measure lengths of timber or other building materials.

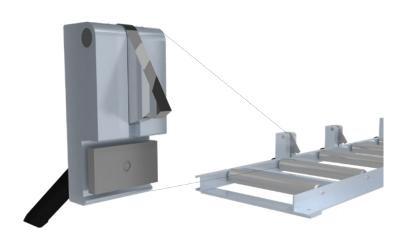
FEATURES

- Timber is pushed against stop, providing quick easy measurement
- Ideal for people wanting to make standard measuring quick and easy
- Easy setup, slides into the 'C' channel on the Spida Roller Table
- Strong, robust stop
- Easily flipped out of the way when not needed
- Flexibility of setup, customise the stop distance based on what measurements you use (min. distance between stops 70mm)
- Table measurements made easy for multiple length set-ups

SPECIFICATIONS



0201100





Component Trolley

USED FOR

Transport and storage of timber packs or components.

FEATURES

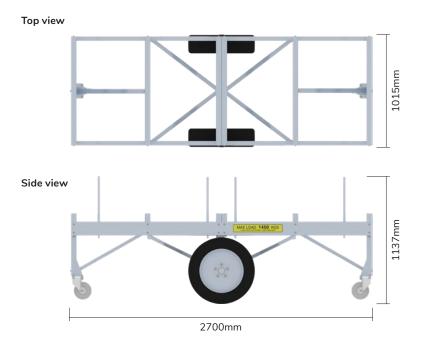
Four removable retaining posts •

OPTIONS

Can be customised to suit customer • requirements

SPEC	IFICAT	
JILC		

SPECIFICATIONS	230A900
Overall length, width, height	2700mm x 1015mm x 1137mm
Working height	815mm
SWL	1450kg
Machine mass	180kg





Tree Trolley

USED FOR

Transport and storage of cut timber components.

FEATURES

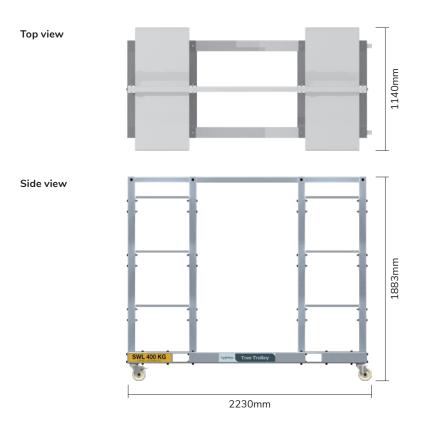
- Flat pack assembly
- Lockable castor wheels

OPTIONS

• Can be customised to suit customer requirements

SPECIFICATIONS	

Overall length, width, height	2230mm x 1140mm x 1883mm
Working height	1185mm
SWL	50kg per shelf
Machine mass	225kg





230A902



Triangle Trolley

USED FOR

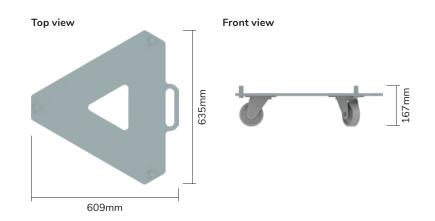
The transport and storage of complete trusses or wall frames. Move your completed product with ease and store off the ground for easy pick-up, strapping and transport.

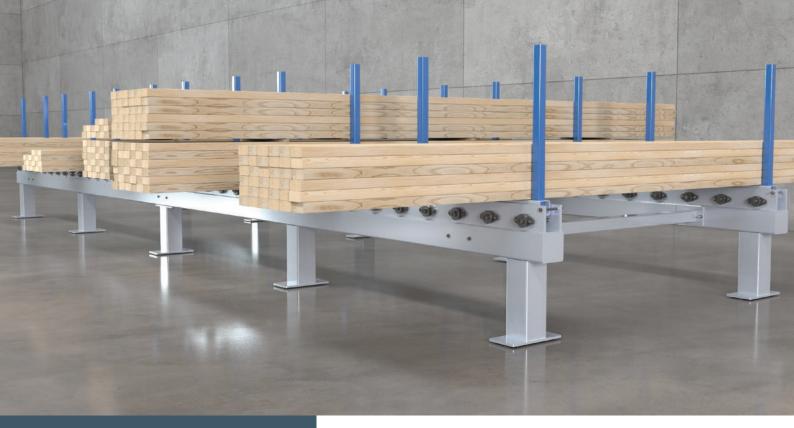
OPTIONS

- Can be customised to suit customer requirements
- Larger wheels available for gravel areas



SPECIFICATIONS	230A901
Overall length, width, height	609mm x 635mm x 167mm
Working height	137mm
SWL	350kg
Machine mass	29kg





Bunk System - 9m

USED FOR

For the storage and use of multiple timber packs - size, grade and length, to enable quick feeding of linear or other saws for increased production. A variety of timber at the sawyer's finger tips, means your saw will never be waiting for timber again.

FEATURES

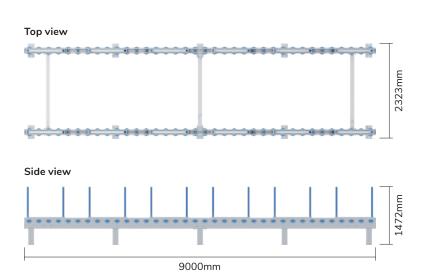
- Solid machined steel rollers
- Timber pack carriages with removable frontleg for easy loading
- Loadable by forklift
- Empty timber pack carriages are returned to the front of conveyor for next pack

OPTIONS

- Custom lengths available
- Custom timber pack carriage widths available



SPECIFICATIONS 184A900 Overall length, width, height 9000mm x 2323mm x 1472mm Working height 712mm Machine mass 1850kg



We are committed to supporting your business, responding as and when required and never let location be an issue with specialist teams located throughout Australia.

Notes	



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